



**Product Data Sheet &  
General Processing Conditions**

**RTP 200 AR 15 TFE 15 SI 2  
Nylon 6/6 (PA)  
Aramid Fiber  
PTFE Lubricated  
Silicone Lubricated**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

| PERMANENCE                                   | English               | SI Metric     | ASTM TEST |
|----------------------------------------------|-----------------------|---------------|-----------|
| Primary Additive                             | 15 %                  | 15 %          |           |
| Specific Gravity                             | 1.26                  | 1.26          | D 792     |
| Molding Shrinkage<br>1/8 in (3.2 mm) section | 0.0090 - 0.0180 in/in | 0.90 - 1.80 % | D 955     |

**MECHANICAL**

|                                                          |                            |             |        |
|----------------------------------------------------------|----------------------------|-------------|--------|
| Impact Strength, Izod<br>notched 1/8 in (3.2 mm) section | 0.9 ft-lbs/in              | 48 J/m      | D 256  |
| unnotched 1/8 in (3.2 mm) section                        | 9.5 ft-lbs/in              | 507 J/m     | D 4812 |
| Tensile Strength                                         | 11000 psi                  | 76 MPa      | D 638  |
| Tensile Elongation                                       | 5.0 - 9.0 %                | 5.0 - 9.0 % | D 638  |
| Tensile Modulus                                          | 0.50 x 10 <sup>6</sup> psi | 3448 MPa    | D 638  |
| Flexural Strength                                        | 16500 psi                  | 114 MPa     | D 790  |
| Flexural Modulus                                         | 0.50 x 10 <sup>6</sup> psi | 3448 MPa    | D 790  |

**THERMAL**

|                                                |              |             |       |
|------------------------------------------------|--------------|-------------|-------|
| Deflection Temperature<br>@ 264 psi (1820 kPa) | 300 °F       | 149 °C      | D 648 |
| Ignition Resistance*                           |              |             |       |
| Flammability**                                 | HB @ 1/16 in | HB @ 1.5 mm | D 635 |

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

|                    | English           | SI Metric     |
|--------------------|-------------------|---------------|
| Injection Pressure | 10000 - 18000 psi | 69 - 124 MPa  |
| Melt Temperature   | 530 - 570 °F      | 277 - 299 °C  |
| Mold Temperature   | 150 - 225 °F      | 66 - 107 °C   |
| Drying             | 4 hrs @ 175 °F    | 4 hrs @ 79 °C |
| Moisture Content   | 0.20 %            | 0.20 %        |
| Dew Point          | 0 °F              | -18 °C        |

**PROCESSING NOTES**

Desiccant Type Dryer Required.